

ColorRx® ABS-1720

Americhem - Acrylonitrile Butadiene Styrene

General Information

Product Description

ColorRx® ABS-1720 is an injection molding grade of ABS (acrylonitrile butadiene styrene) with superior impact resistance. It carries ISO 10993-5 compliance. Subject to locked formulary and notification of change protocols. It is suitable for the most stringent healthcare applications.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Biocompatible • E-beam Sterilizable	• Ethylene Oxide Sterilizable • Excellent Colorability	• Radiation Sterilizable • Ultra High Impact Resistance
Uses	• Medical/Healthcare Applications	• Surgical Instruments	
Agency Ratings	• ISO 10993-5		
Forms	• Pellets		
Processing Method	• Injection Molding		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.03		ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	4.0E-3 to 6.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	375000	psi	ASTM D638
Tensile Strength ² (Yield)	5900	psi	ASTM D638
Tensile Elongation (Yield)	2.8	%	ASTM D638
Flexural Modulus ²	330000	psi	ASTM D790
Flexural Strength	9000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F)	6.2	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	190	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed, 0.250 in)	171	°F	ASTM D648
Flammability	Nominal Value	Unit	Test Method
Flame Rating ³ (0.06 in)	HB		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180 to 200	°F
Drying Time	2.0 to 4.0	hr
Rear Temperature	370 to 410	°F
Middle Temperature	390 to 440	°F
Front Temperature	400 to 460	°F
Nozzle Temperature	415 to 460	°F
Processing (Melt) Temp	425 to 480	°F
Mold Temperature	120 to 160	°F

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min

